



FITTING INSTRUCTIONS FOR ECC0430 LHS ENGINE CASE COVER



THIS KIT CONTAINS THE ITEMS PICTURED AND LABELLED OVER PAGE.

SOME PARTS MAY BE SHOWN FOR CLARITY OF INSTRUCTIONS ONLY.

DO NOT PROCEED UNTIL YOU ARE SURE ALL PARTS ARE PRESENT.

PLEASE READ ALL INSTRUCTIONS BEFORE PROCEEDING.

**IF IN ANY DOUBT WHEN FITTING OUR PRODUCTS, CONSULT ONE OF
OUR DEALERS OR HAVE FITTED BY A QUALIFIED TECHNICIAN.**

PLEASE NOTE THAT THE WAY THE KIT IS PACKED DOES NOT NECESSARILY REPRESENT THE
WAY OF MOUNTING TO THE BIKE.

IN THE EVENT OF RUBBER WASHERS BEING USED TO HOLD COMPONENTS ONTO BOLTS,
THESE RUBBER WASHERS CAN BE THROWN AWAY.

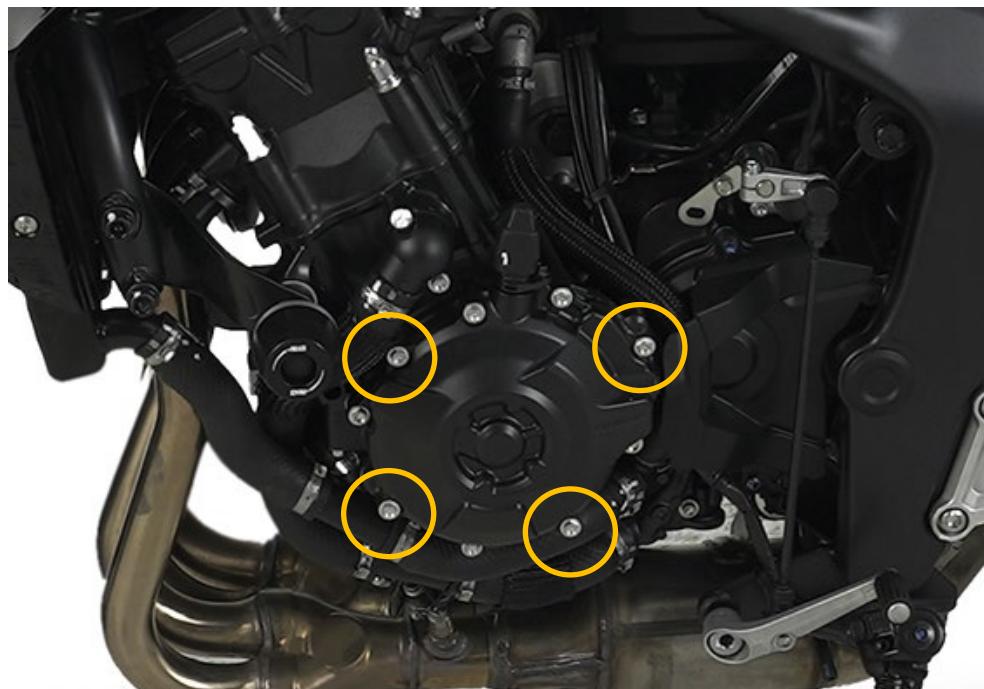


| <u>TOOLS REQUIRED</u> | <u>GENERAL TORQUE SETTINGS</u> |
|---|---|
| <ul style="list-style-type: none"> • Set of Metric Allen keys • Suitable Torque Wrench • Metric Socket Set | M4 BOLT = 8Nm M5 BOLT = 12Nm M6 BOLT = 15Nm M8 BOLT = 20Nm M10 BOLT = 40Nm M12 BOLT = 40Nm |

LEGEND

| ITEM NO. | DESCRIPTION | QTY |
|----------|---|-----|
| ITEM 1 | R&G ENGINE CASE COVER WITH SPACERS FITTED | 1 |
| ITEM 2 | M6 x 50mm CAP HEAD BOLTS | 4 |

FITTING PICTURES



Picture 1



FITTING INSTRUCTIONS

- Please make sure the engine is cold before proceeding with the fitting of the R&G cover.
- To fit the R&G engine case cover remove the 4 M6 engine case bolts in the positions circled in **ORANGE** in **Picture 1**. Hold the cover loosely over the case to help identify the correct ones. DO NOT REMOVE ALL OF THE CASE BOLTS.
- Offer up the R&G cover to the engine and carefully fit it over the casing. Ensure that the four R&G bolts are lined up with the holes in the engine casing, then push on as far as it will go.
- Fit the bolts through the Engine Case Cover and into the engine case.
- With a 5mm Allen key tighten the bolts equally so that they pull the cover into place. DO NOT FULLY TIGHTEN.
- Finally use a torque wrench set at 10 N/m (7 Lb/ft) to fully tighten.
- It is suggested that you check the tightness of the mounting bolts on a regular basis i.e., when cleaning or once a month.
- R&G will accept no liability if the above procedure and torque settings are not followed.

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